

Camloc . Delron . Deutsch . Huck . K-Fast . Kaynar . Microdot . RAM . Rosan . Screwcorp . Tridair . Vol - Shan

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

TABLE 1

SIZE CODE	THREAD SIZE PER AS8879	Ø A	Ø B	C	INSTALLATION DRILL DIA.
440	.1120-40UNJC-3B	.499	.489	.323	.500-.505
632	.1380-32UNJC-3B	.499	.489	.323	.500-.505
832	.1640-32UNJC-3B	.561	.551	.323	.562-.567
1032	.1900-32UNJF-3B	.561	.551	.323	.562-.567
428	.2500-28UNJF-3B	.686	.676	.437	.687-.692
524	.3125-24UNJF-3B	.811	.801	.437	.812-.817
624	.3750-24UNJF-3B	.936	.926	.515	.937-.942

TABLE 2

DASH NO.	L	D	MINIMUM FULL THREAD LENGTH						
			440	632	832	1032	428	524	624
-06	.335	.14			.292		SIZE NOT AVAILABLE		
-07	.395					.350	.350	.350	.350
-08	.455						.410	.410	.410
-10	.565	.17	.224	.276	.328	.380	.500	.520	.520
-12	.690								.625
-14	.812							.625	
-16	.935								.750

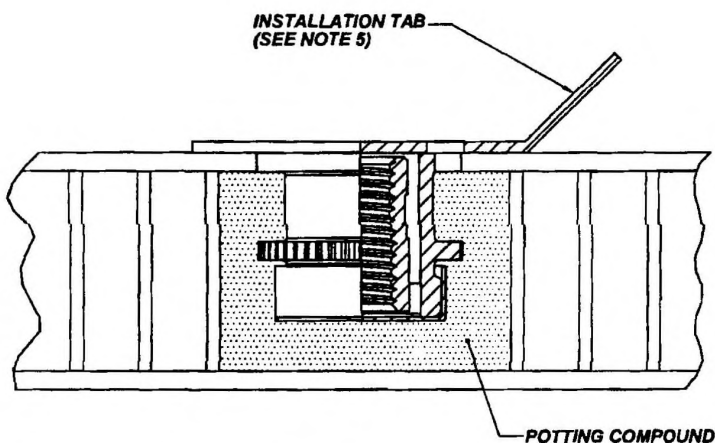


TABLE 3

THREAD SIZE	INSTALLATION TAB NUMBER
440	T13
632	T13
832	T6
1032	T6
428	T9
524	T11
624	T27

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF#
E1	10/8/2018	117431

ORIGINAL DESIGN ACTIVITY: CAGE CODE 29372

APPROVED DATE 25 SEP 1978	CURRENT DESIGN ACTIVITY: ARCONIC Arconic Fastening Systems ROSAN PRODUCTS 3018 W. LOMITA BLVD. TORRANCE, CA 90505	TITLE: INSERT, POTTED-IN TYPE FLOATING NUT	CURRENT DESIGN ACTIVITY: CAGE CODE: 83324 SALES DRAWING NO. 400 HF SERIES
REV. LETTER AND DATE E 15 APR 2010	DAF NUMBER 91993	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	ANGLES DECIMALS .XX = .12" .XXX = .02" .XXXX = .010"
			SHEET 2 OF 2

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